

A plastic red-firing clay with a high dry bending strength and a wide vitrification range. The clay has a stabilising impact e.g. on bodies for roofing tiles or clinker bricks. The ochre-brown coloured clay is best possible suitable for clay products.

## CLAY GTR

Chemical analysis calcined [%]	SiO <sub>2</sub>	65,1
	Al <sub>2</sub> O <sub>3</sub>	22,6
	TiO <sub>2</sub>	1,19
	Fe <sub>2</sub> O <sub>3</sub>	6,45
	CaO	0,39
	MgO	1,37
	K <sub>2</sub> O	2,61
	Na <sub>2</sub> O	0,20
Loss on ignition [%]		7,42
Mineralogical Composition [%]	Kaolinit	17,8
	Illit	40,1
	Quarz	32,9
Particle size distribution [%]	> 63 µm	11,8
	20-63 µm	4,7
	6,3-20 µm	16,4
	2-6,3 µm	15,6
	< 2 µm	51,5
Dry bending strength [N/mm <sup>2</sup> ]		9,1
Drying shrinkage [%]		6,2
Firing shrinkage [%]	1000°C	3,0
	1100°C	6,3
	1200°C	–
Water absorbtion [%]	1000°C	7,3
	1100°C	1,2
	1200°C	–
Coefficient of expansion α [×10 <sup>-6</sup> K <sup>-1</sup> ]	pre fired 1070°C	
	20-500°C	6,1
	20-600°C	7,2
Firing colour		red

Available: • raw lumpy • shredded • directly ground • dry ground up to < 63 µm